

S137946



007094

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RBW2905G00332-3G
Job Sheet 187829



Part No: RBW2905G00332-3G

Job Qty: 2 ea

Part Name: Adapter Assembly, Pcm Pressure Line



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/17/18

Job Tracking No: RA381

Due Date: 1/4/19

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: S069258

Note: DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY-DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	1/4/19	1/4/19	0.00	0.00	Start Up Small Fab-4		MLC 18.12.17
95	Small Fab - 5 - B4B	2 pcs	1/4/19	1/4/19	0.00	0.00	Small Fab - 5 - B4B		MLC
100	Small Fab	2 pcs	1/4/19	1/4/19	0.08	0.25	Small Fab-9		DAS 30
110	QC	2 pcs	1/4/19	1/4/19	0.00	0.00	QC5		DAS 9.89
130	Packaging	2 pcs	1/4/19	1/4/19	0.00	0.00	Packaging3-2		MLC
140	QC21-FG	2 Ea	1/4/19	1/4/19	0.00	0.00	QC21		DEC 18 2018

Part Op 95 - Dissassemble and scrap required parts

Descriptions: 100 - 1- Assemble as pre DWG RBW2905G00332-3G ***NOTE SEE INSTALLATION INSTRUCTIONS ATTACHED. For the lubricating fluid, please use 5606 oil (the same stuff we used for the damper testing)

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-06	Coupling (Stratoflex)	2 Ea (1 ea)	90-Start up Operation	5069258
6 BU-S	Nut 3/8" Furulock, Steel (Fluid Connector)	2 Ea (1 ea)	100-Small Fab	5062552
6 TU-S	Ferrule Rnd 3/8" Flareless, Steel (Fluid Connector)	2 Ea (1 ea)	100-Small Fab	5077838
BR 2403-12-06	Union #6 To #12 (Fluid Connector)	2 Ea (1 ea)	100-Small Fab	5015146
RBW2905G00332-3G-7	Tube Assembly	2 Ea (1 ea)	100-Small Fab	5187862

RBW2905G00332-3G

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	N-2784-06	2	11	0
100-Small Fab	6 BU-S	2	13	0
	6 TU-S	2	10	0
	BR 2403-12-06	2	14	0
	RBW2905G00332-3G-7	2	0	0

Part Specifications

Specifications could not be found.

Plex 12/17/18 1:11 PM Dart.Gagnon.Michelle

Inspection Sheet Complete RA381

Customer QA Ref #

0

Part Number	Original-Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
RBW2905G00332-3G	S069258		2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/REPAIRABLE	S069258	S100467		Customer returning RBW2905G00332-3G S069258 due to failure During inspection, it was notice that -7 tube was not made to drawing (work instruction will be provided to production for future part). Remove and stock -1 coupling stratoflex #N- 2784-06 from assembly RBW2905G00332-3G S069258. Scrap remaining part. **NOTE THAT -15 WAS NOT INCLUDED IN THE RETURN**
RBW2905G00232-3G	N/A		2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/REPAIRABLE	N/A	S100468		Customer returning RBW2905G00232-3G serial# unknown due to failure During inspection, it was notice that -7 tube was not made to drawing (work instruction will be provided to production for future part). Remove and stock -1 coupling stratoflex #N- 2784-08 from assembly RBW2905G00232-3G Scrap remaining part. **NOTE THAT -17 WAS NOT INCLUDED IN THE RETURN**
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: P.D.

Date: 17-Aug-18

Special Return/Rework Instructions:

